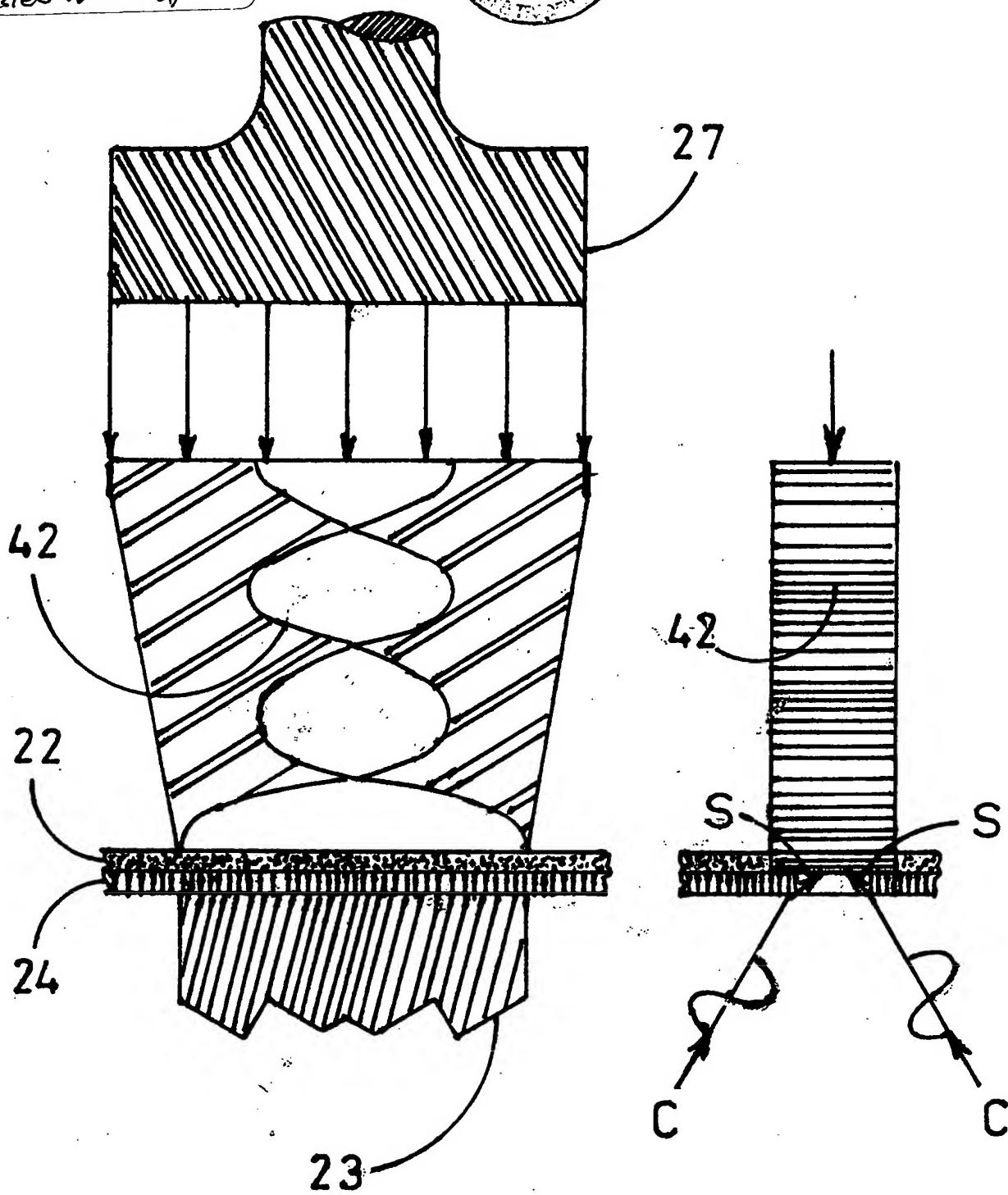


*Amended Figure 4*  
An apparatus and method for sonic  
welding and materials forming  
Ap. No. 10/792,304  
Amtd. dated Nov. 22, 2004



**FIG. 4**

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